



STEP 1:  
REMOVE SKIN AROUND THE  
COLLAR, UNTIL THE NEXT  
END POST OR STRINGER  
EXTENSION IS EXPOSED

STEP 2:  
REMOVE THE OLD COLLAR  
AND BLOCKING

STEP 3:  
INSTALL THE COLLAR AND  
BLOCKING (BLOCKING IS  
ONLY NEEDED WHEN  
NECESSARY)  
TO THE MANUFACTURER  
RECOMMENDED DIMENSIONS

STEP 4:  
COVER **ALL** EXPOSED AREA  
WITH SKIN MADE FROM  
MANUFACTURER RECOMMENDED  
PLATE

**WARNING:** WHEN REMOVING  
OLD SKIN, DO NOT CUT INTO  
SUPPORTING TUBE

**WELD 100%**  
AT EVERY POINT POSSIBLE

**WELD 100%**  
AT EVERY POINT POSSIBLE



NOTES

1. ~
2. ~
3. ~
4. ~
5. ~

**PRO-TEC Equipment Inc.**

P.O. Box 130 1298 Lipsey Dr.-Charlotte MI 48813 (517) 541-0303 1-800-292-1225

Customer:

Dwg. # Q0806-018

Date: 22-May-2006

By: M FIELDS

GENERAL COLLAR REPLACEMENT INSTRUCTIONS